



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5123-3

Job Sheet 203108



Part No: D5123-3

Job Qty: 200 pcs

Part Name: Clamp Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 12/16/19

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 14-08-28 JLM VERIFIED BY:DD IPP REV:B 16-11-11 AS PER DWG
REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	200	12/16/19	12/16/19	0.00	0.00	Purchasing - 1		
		pcs					Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	200	12/16/19	12/16/19	0.00	0.00	Packaging 2 - 1 - B4B		
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		



Container No: S243860



Part: D5123-3

Job No: 203108

Serial No/Batch: S243860

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/30/19

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				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	DAS 84 9-89 L6054
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	200 pcs	12/16/19	0.00 0.00	QC 6 - 9	DAS 40 9-89
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	JAN 15 2020
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	200 pcs	12/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

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					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA					200 pcs	12/16/19
					0.00	0.00
					QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-05

Part Op 100 - (Purchasing) Issue PO
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____) LOCATION : LG055
 140 - (QC21- Final Inspection - Work Order Release)

JAN 16 2020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5123-3F	Clamp Cushion	200 pcs (1 ea)	100-Purchasing	5243851

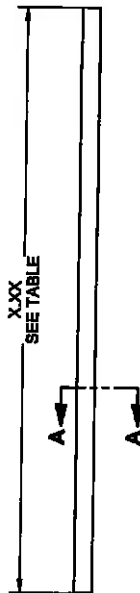
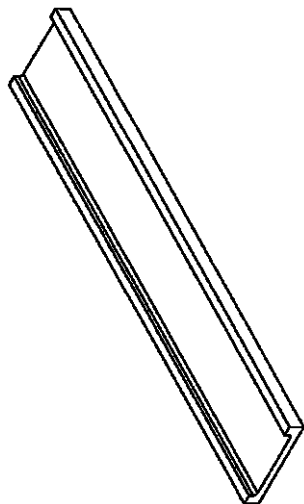
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5123-3F	200	0	0

Part Specifications

Specifications could not be found.

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D5123-Y CLAMP CUSHION

PART NUMBER	LENGTH X.XX (IN)
D5123-1	5.00
D5123-3	4.25
D5123-5	6.00
D5123-7	3.95

SECTION A-A SCALE 2X

- NOTES:**
- 1) MATERIAL: MAKE FROM D4287-1 OR VIRGIN GAR-DUR UHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 8.7
 - 7) WEIGHT: LESS THAN 0.01 lbs

RELEASED
2016-11-09
Encl 4-989

APPROVED

REV.	DESCRIPTION	DATE
D	ADD PURCHASE OPTION- NEW SUPPLIER REASON: CRI10-88	18.05.09
C	ADD D5123-7	15.01.21
B	ADD D5123-5 CLAMP CUSHION, ADDED TABLE, ADDED THICKNESS TO PART	14.08.18
A	NEW ISSUE	14.08.08
DESIGN	AP	BY
CHECKED	DB	DATE
MFG. APPR.	ML	
APPROVED	WM	
DE APPR.	DS	
DATE	16.05.09	

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D5123**

TITLE **CLAMP CUSHION**

SCALE **NTS**

REV. D
SHEET 1 OF 1

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045049**



Supplier: GAR001-VU
Garland Manufacturing Co.
P.O. Box 538
Saco, ME 4072 USA
Phone: 207-283-3693
Fax: 207-283-4834

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045049

PO Date: 11/8/19

Due Date: 12/16/19

Purchase Order

Revision:

NOV 11 2019

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Fedex Economy

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	203104	D4012-1F	D4012			Cushion : AS PER DWG D4012 REV. E	Firmed	-	12/16/19	500 pcs	0 pcs	500 pcs	\$2.64/pcs	\$1,320.00
						X500				DEC 30 2019				DP
2	203105	D4012-3F	D4012			Cushion : AS PER DWG D4012 REV. E	Firmed	-	12/16/19	50 pcs	0 pcs	50 pcs	\$2.64/pcs	\$132.00
						As per Dwg 4012 Rev. E				X50				DP
						DEC 30 2019								
3	203106	D4061-1F	D4061			Ski Cushion : AS PER DWG D4061 REV. D	Firmed	-	12/16/19	200 pcs	0 pcs	200 pcs	\$3.21/pcs	\$642.00
						X200				DEC 30 2019				DP
4	203107	D5123-1F	D5123			Clamp Cushion : AS PER DWG D5123 REV. D	Firmed	-	12/16/19	50 pcs	0 pcs	50 pcs	\$1.16/pcs	\$58.00
						X50				DEC 30 2019				DP
5	203108	D5123-3F	D5123			Clamp Cushion : AS PER DWG D5123 REV. D	Firmed	-	12/16/19	200 pcs	0 pcs	200 pcs	\$1.02/pcs	\$204.00
						X200				DEC 30 2019				DP
Grand Total:													\$2,356.00	



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045049



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE - None provided D.P

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/8/19 11:36 AM Dart.Lavoie.Chantal

GARLAND MFG COMPANY
P.O. BOX 538
SACO, ME 04072
(207) 283-3693

GAR-DUR PLASTIC

RAWHIDE
MALLET AND HAMMERS

Shop Floor Copy

Order Number: 0202790

Order Date: 11/12/2019

Salesperson: 71F

Customer Number: 30-0615903

Sold To:

DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7

Confirm To:

Ship To:

DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7

Customer P.O.	Ship VIA	Requested Date	Terms
POHB045049	UPS COLLECT	12/17/2019	Net 30 Days
Product Code	Description	Units	UOM
310001	FABRICATED PART	500.00	EACH
	PN: D4012-1F TO DWG: D4012 REV E		
310001	FABRICATED PART	50.00	EACH
	PN: D4012-3F TO DWG: D4012 REV. E		
310001	FABRICATED PART	200.00	EACH
	PN: D4061-1F TO DWG: D4061 REV E		
310001	FABRICATED PART	50.00	EACH
	PN: D5123-1F TO DWG: D5123 REV E		
310001	FABRICATED PART	200.00	EACH
	PN: D5123-3F TO DWG: D5123 REV. D		
	EMAIL		

RECEIVED
DEC 23 2019
DART AEROSPACE LTD.

Approx WT: 0.00

Date Shipped	BDL or Carton	Weight	Quantity
12/17/19	5	24	1000 pcs



Industrial Plastics
Ultra-High Molecular Weight Polyethylene

55 Industrial Park Road
POB 533
Saco, Maine 04072

Specialty Striking Tools
Garland Rawhide Hammers & Mallets

PH: 207/283-3693
FX: 207/283-4834
<http://www.garlandmfg.com>

January 15, 2020

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

This is to certify that the material shipped from our factory on December 17, 2019 against your Purchase Order # POHB045049 dated November 12, 2019 was made in accordance with the manufacturer's published specifications for Gar-Dur® Plastic which is an ultra-high molecular weight polymer (UHMWPE). The molecular weights for resin used to manufacture Gar-Dur® Plastic is 4.2 million and up with an intrinsic viscosity of 24+ as measured by ASTM 4020-01.

If applicable, the fabricated parts were manufactured to customer part numbers – D4012-1F, D4012-3F, D4061-1F, D5123-1F, and D5123-3F.

DAS
82
9-89

Please note that Gar-Dur® is the registered trade name for Garland Mfg. Company's UHMWPE. Garland Mfg. Company has also achieved ISO 9001:2008 certification for its quality program.

We trust the above meets your needs.

Sincerely,
GARLAND MFG. COMPANY

William Kramer
Quality Assurance